## AMENDMENT TO THE SPECIFICATION

Please replace paragraph [0012] with the following replacement paragraph:

[0012] The layer of gold typically has thickness of from 10 to 1000 nm, alternatively from 25 to 500 nm, alternatively form from 50 to 200 nm. Methods of depositing gold are well known in the art. For example, the layer of gold can be deposited on a surface of the mold by physical vapor deposition (PVD) methods, including thermal evaporation, DC magnetron sputtering, and RF sputtering.